

# Tampere City

- The second largest city, often called “Manchester of Finland”
- > 220,000 inhabitants
- It is likely (according to press release, 2011) that Tampere is the fastest growing urban area.
- Two universities: Tampere University of Technology (Foundation), and the (classical) University of Tampere, totalling 30 000 students



# Tampere University of Technology (TUT)

- Established in 1965
- TUT Foundation since 2010
- 10,400 students (2010)
- Collaboration with  $\approx 200$  universities around the world
- Funding = 138 M€ in 2010





Research at the international leading edge

## Leading-edge fields of research:

- Nano-photonics, particularly epitaxial growth of III-V's & laser technology
- Signal processing
- Intelligent machines

Plus: Centres of Excellence in Research appointed by the Academy of Finland: *Signal Processing Algorithm Research Group (SPAG)* together with *Generic Intelligent Machines Research (GIM)* of Helsinki University of Technology



**Optoelectronics Research Centre – ORC / TUT**



**Intelligent Machines & Materials Research / TUT**



# Nano-technology research

## Optoelectronics Research Centre - ORC



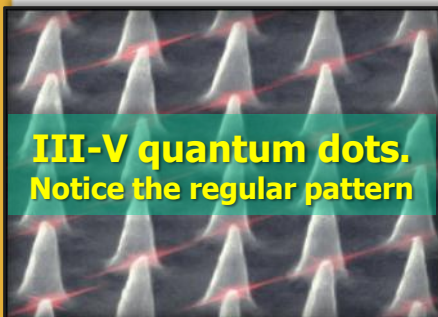
### Semiconductor technology

- molecular beam epitaxy (MBE) of III-V semiconductors (5 commercial MBE's)
- ultra-fast and high power lasers
- Solar cells, one is on board an ESA's satellite (Equator-S)



### Surface science

- nano-structured metals and semiconductors
- surface-environmental interactions
- functionalized surfaces (for catalysis & corrosion)



### Nano-photonics

- Nano-imprint lithography (or NIL)
- plasmonics

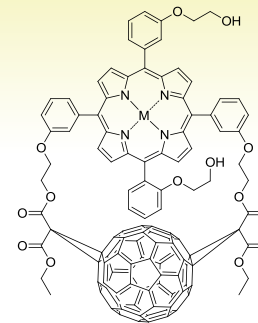
# Nanochemistry for functional materials

Laboratory of Chemistry at Department of Chemistry and Bio-engineering

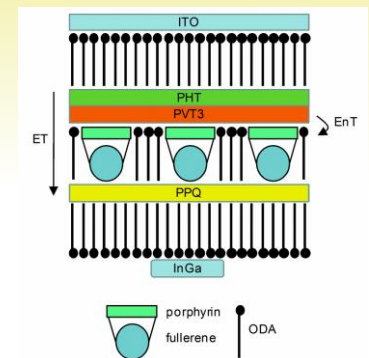
## Organized molecular structures

- Mono molecular organic films
- Alternating organic molecular layers
- Self-assembled molecular structures
- Metal and semiconductor nano-particles
- Functionalized nano-particles

## Synthesis

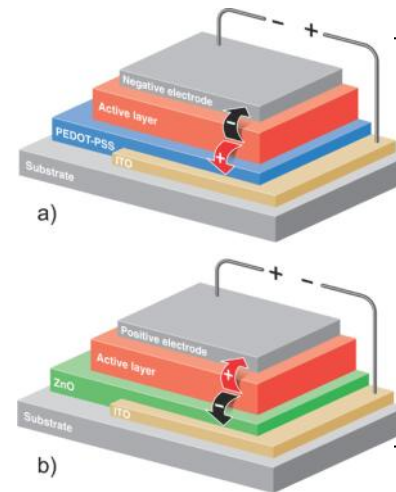


## Fabrication of thin-films

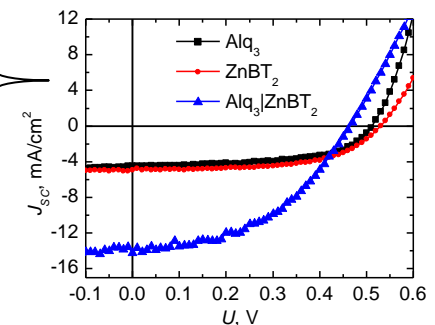


## Phenomena studied in molecular structures

- Photo-physics of excited state
- Energy transfer
- Photo-induced electron transfer
- Photo-induced vectorial charge transfer
- Charge transport in organic structures
- Function of all organic solar cells



**Organic Solar Cells** prepared in open air, functioning with the efficiency of **6.7 %**





Nano-technology Research  
TUT Department of Physics

### Aerosol physics

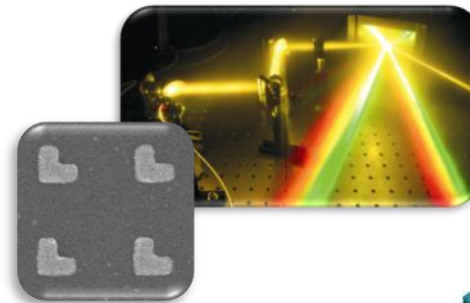


- Nanoparticle and nanopowder generation up to 1 g/min
- Functional nanocoatings in large scale
- Aerosol measurement, detection, instrumentation, 1 nm to 10  $\mu\text{m}$
- Traceable aerosol particle number concentration standard (5-1000 nm)



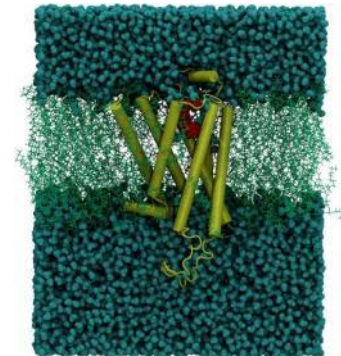
### Optics: non-linear nano-photonics

- Supercontinuum and broadband sources
- Electromagnetic localization
- Nonlinear metamaterials
- Microscopy of nano-objects



### Computational physics

- Unlocking ways of how lipids modulate membrane protein function
- Development of drugs for treatment of cardiovascular diseases
- Polymer coatings for optimizing optical and mechanical properties of solid materials
- Functionalization of nanocellulose



# Fundamental research and business in opto-electronics

Markus Pessa, ORC / TUT, Finland

SWEDEN

FINLAND

RUSSIA

Oulu

**ORC / TUT:** 85 workers in 2011

**Budget:** ≈6 million euro / annum

**Investment in instruments:** 37 M US\$

**Main products:** (i) Epitaxial crystals grown by MBE;  
and (ii) semiconductor & (iii) fibre lasers

Joensuu

Tampere

St. Petersburg →

Turku

Helsinki

## My “recommendations”

**Many scientists are afforded excellent opportunities to exploit results of their fundamental studies**

But too often people forget that

“A random walk of discovery” is likely to be an inefficient process from the point of view of industry

Therefore, you should strive for scientific advances, assisted by knowing where you are headed. This procedure, difficult as it may be, helps build a bridge between **academia and industry**



## Photonics companies in Finland are largely created as spin-offs from ORC / TUT

A million-dollar question is how to establish a company which would  
utilize your scientific observations commercially

I'll show you how we did



St. Petersburg, 15.11.2011



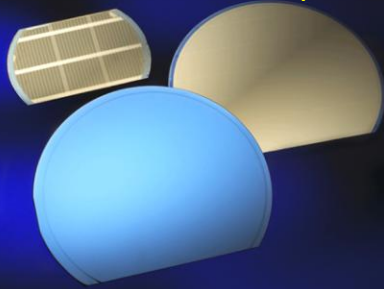
# Coherent Finland

Owned by Coherent Inc., Santa Clara, since 2002.

Products:

Epitaxial wafers by MBE and semiconductor lasers

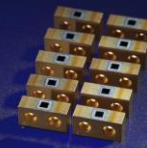
Epitaxial III-V semiconductor wafers by Coherent Finland for commercial use by MBE



FAP – Coherent turn-key diode system for industrial applications;  $100 < P < 1 \text{ kW}$



VECSELs (Semiconductor Disk Lasers),  $\lambda \approx 976 \text{ nm}$



Coherent Finland moved to Santa Clara, California, in 2010 and sold all these buildings to Corelase (2010). So, Corelase moved in (2011)

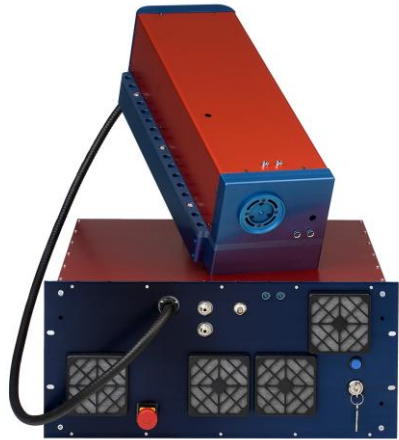




**CORELASE Oy, founded in 2003**  
**Owned by Rofin-Sinar Inc. since 2007.**  
**These buildings were bought by Corelase 2010**

## Products: Fiber lasers and systems

**X-lase** has pulse energy =  $6\mu\text{J}$ ; pulse width = 10-30 ps;  $\lambda = 1064\text{ nm}$



for micro material processing

**O-lase** *cw* fiber laser. Power  $\approx 1\text{ kW}$ ;  $\lambda = 1080 \pm 5\text{ nm}$ ,  $M^2 < 1.7$ ; 20- $\mu\text{m}$  fiber core; 12 pumps at  $\lambda = 976\text{ nm}$



For welding, cutting and drilling





**MODULIGHT. Founded in 2000**  
**Products: Semiconductor lasers for various purposes**

**Security/Defense**



Pointing and illumination

Range-finding and targeting

Sensing and monitoring

**Medical**



Photodynamic therapy and vein surgery

Hair removal and therapeutic treatments

Diagnostics, illumination and materials processing

**Industrial**



Illumination, projection, and laser scanning

Cutting, marking, welding, and optical pumping

Spectroscopy and printing

**Communications**



Digital communications

Analog communications

Test and Measurement

**TOOLBOX: Custom lasers, Electronics, Optics, Breadboards, 3D robotics**

**Ready2Lase**

**Modulight Application Development & Integration Platform**

# EpiCrystals Oy, founded in 2003

Main Product will be pico-projector



*EpiCrystals* will provide full-colour pico-projector modules where strong IR is converted into visible:  $450 < \lambda < 650$  nm by frequency-doubling

Patented **DeCIBEL**<sup>®</sup> laser platform  
US patent granted  
7 supporting applications pending

Expected time of announcing a  
commercial pico-projector is 2015:  
a new mobile phone application



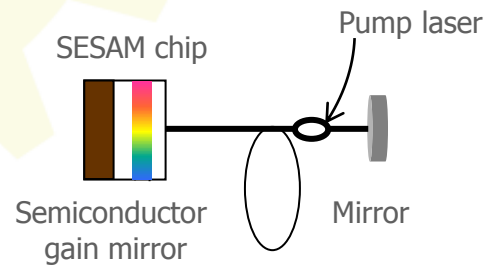
# RefleKron Oy



Founded in 2004. Key products: SESAMs and partnership in fiber laser companies

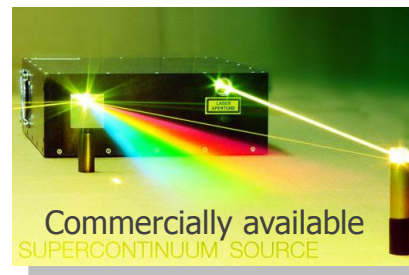
## PRODUCTS (presently)

2000- 2004: Basic research of a **SESAM**; this is a technology for ultra-fast laser pulses



2005: Partnership with a fiber laser developer, Fianium Ltd., UK

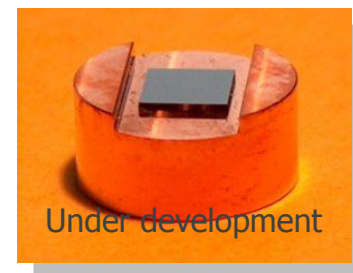
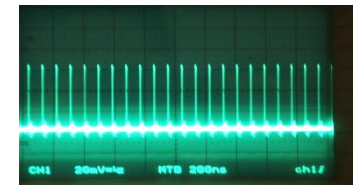
A broad spectral band, spectral width over  $1 \mu\text{m}$ .  
**A super-continuum light source**



## DEVELOPMENT (presently)

2008 -: New SESAMs for solid-state lasers and mid-IR

Ultra-fast pulse train: from **<100 fs to 10 ps**



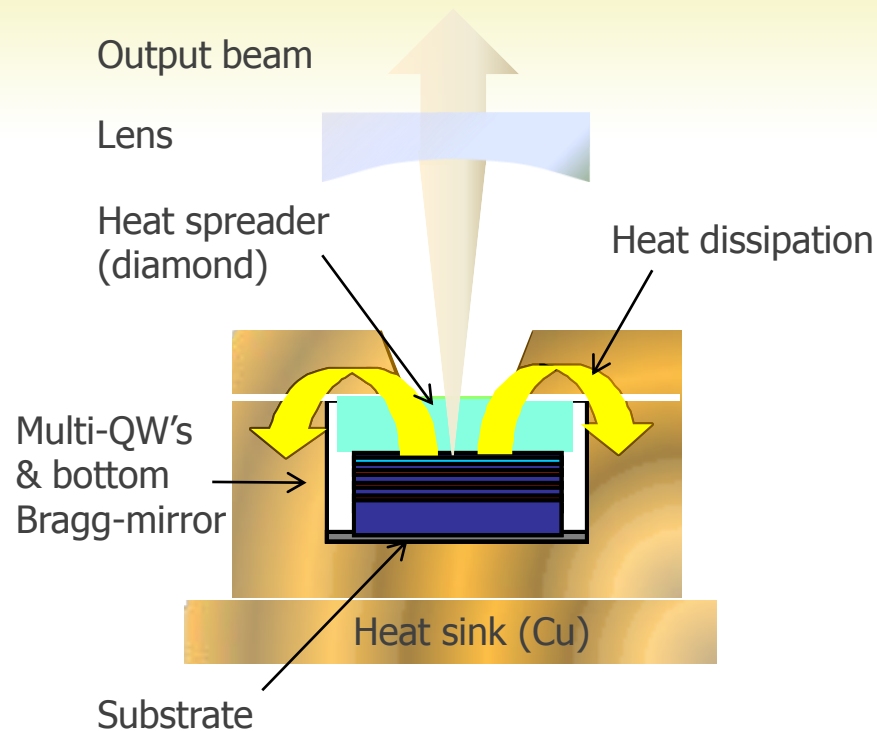


# New potential business

- 
- Optically pumped surface-emitting lasers
  - Surface gratings for DFB semiconductor lasers
  - GaAs-based multi-junction solar cells

# Optically pumped disk laser operating at $\lambda > 1 \mu\text{m}$

Vertical external cavity surface emitting laser, VECSEL



# Optically pumped disk laser at **yellow** wavelength by frequency doubling. One application: ELT

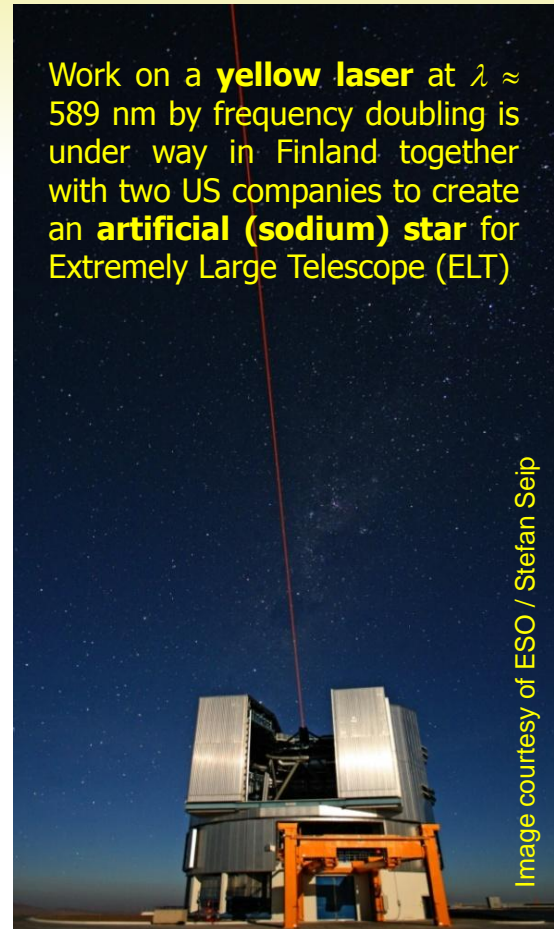
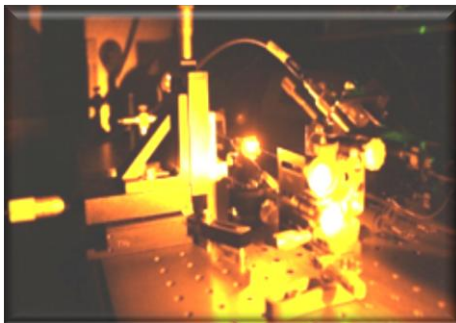
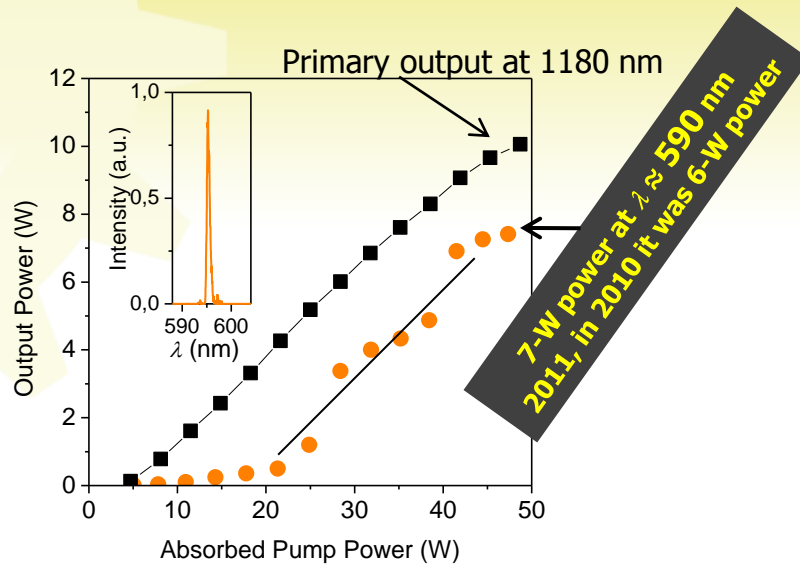
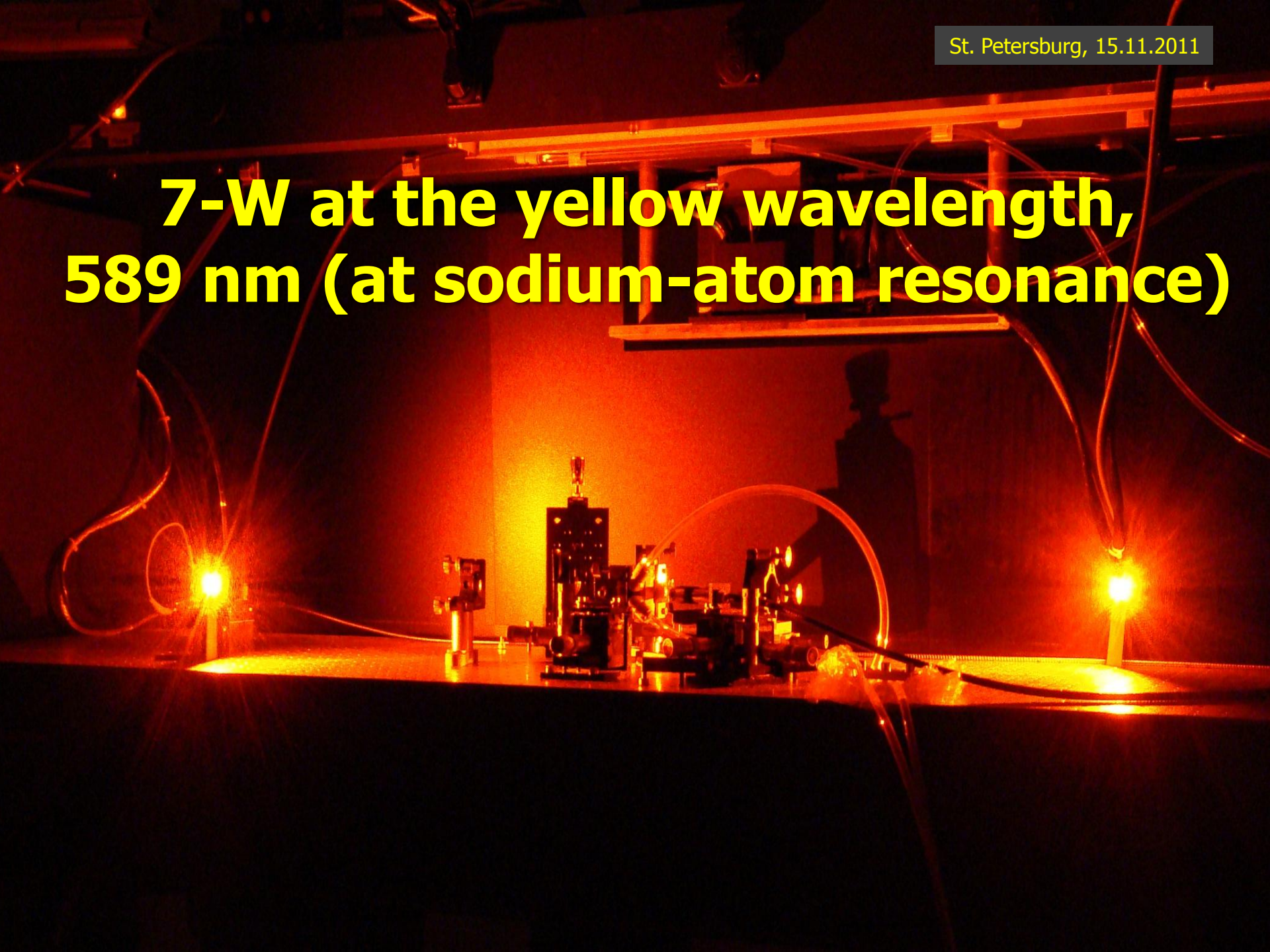


Image courtesy of ESO / Stefan Seip



**7-W at the yellow wavelength,  
589 nm (at sodium-atom resonance)**

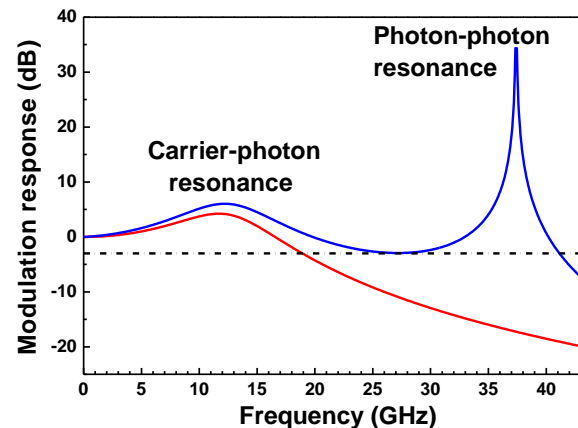
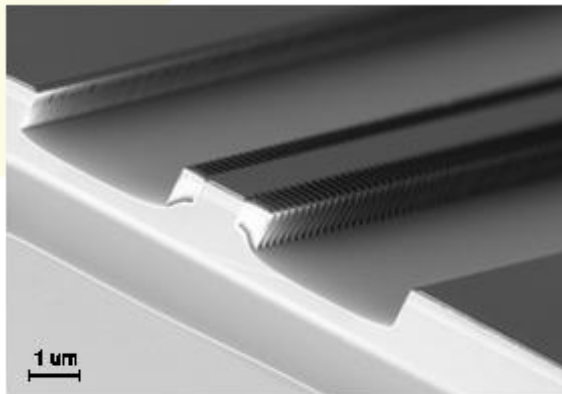


# New potential applications for business

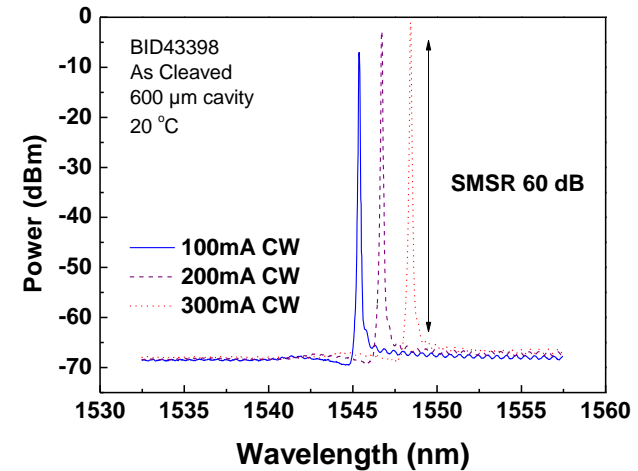
- Optically pumped surface-emitting lasers
- • Surface gratings for DFB semiconductor lasers
- GaAs-based multi-junction solar cells

# Application of nano-imprint lithography: 1.55 $\mu\text{m}$ DFB laser for high-speed telecomm

Edge-emitting laser diodes with NIL-based surface gratings for high modulation bandwidth,  $\approx 40$  GHz (*theoretical*), at the photon - photon resonance; experimentally we have got a carrier – photon peak at 20 GHz, 2011



The emission peak is well locked !



An European development project:

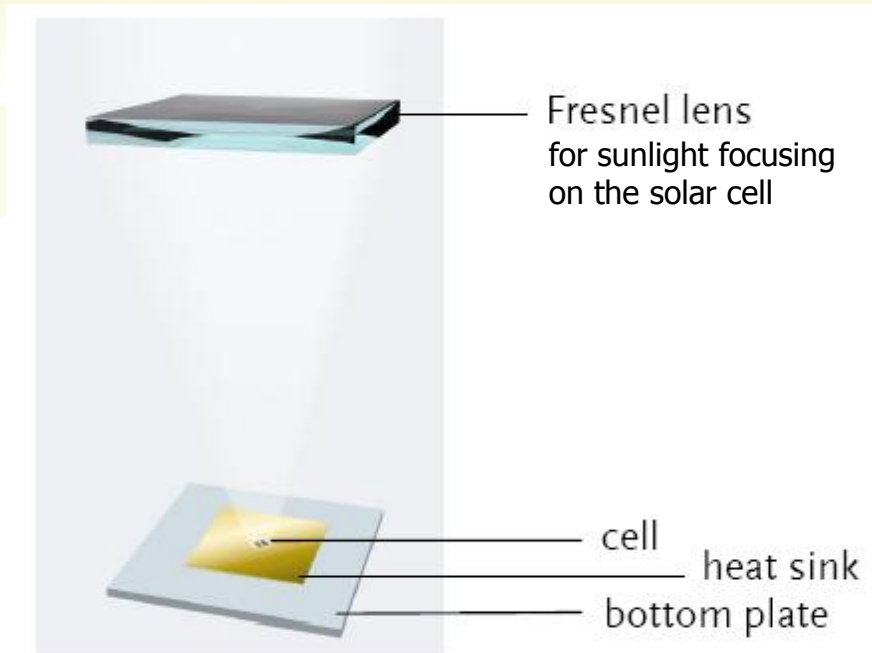


# New potential applications for business

- Optically pumped surface-emitting lasers
- Surface gratings for DFB semiconductor lasers
- • GaAs-based multi-junction solar cells



# Another dilute nitride application : Solar cells for concentrated photo-voltaics



THEORY:

38% - 1 sun

47% - 500 suns

First junction GaInP absorbs light $E > 1.85 \text{ eV}$
second junction GaAs absorbs light $1.85\text{eV} > E > 1.4\text{eV}$
third junction GaInNAs absorbs light $1.4\text{eV} > E > 1\text{eV}$
GaAs or Ge substrate

3 junction

future generation

40% - 1 sun

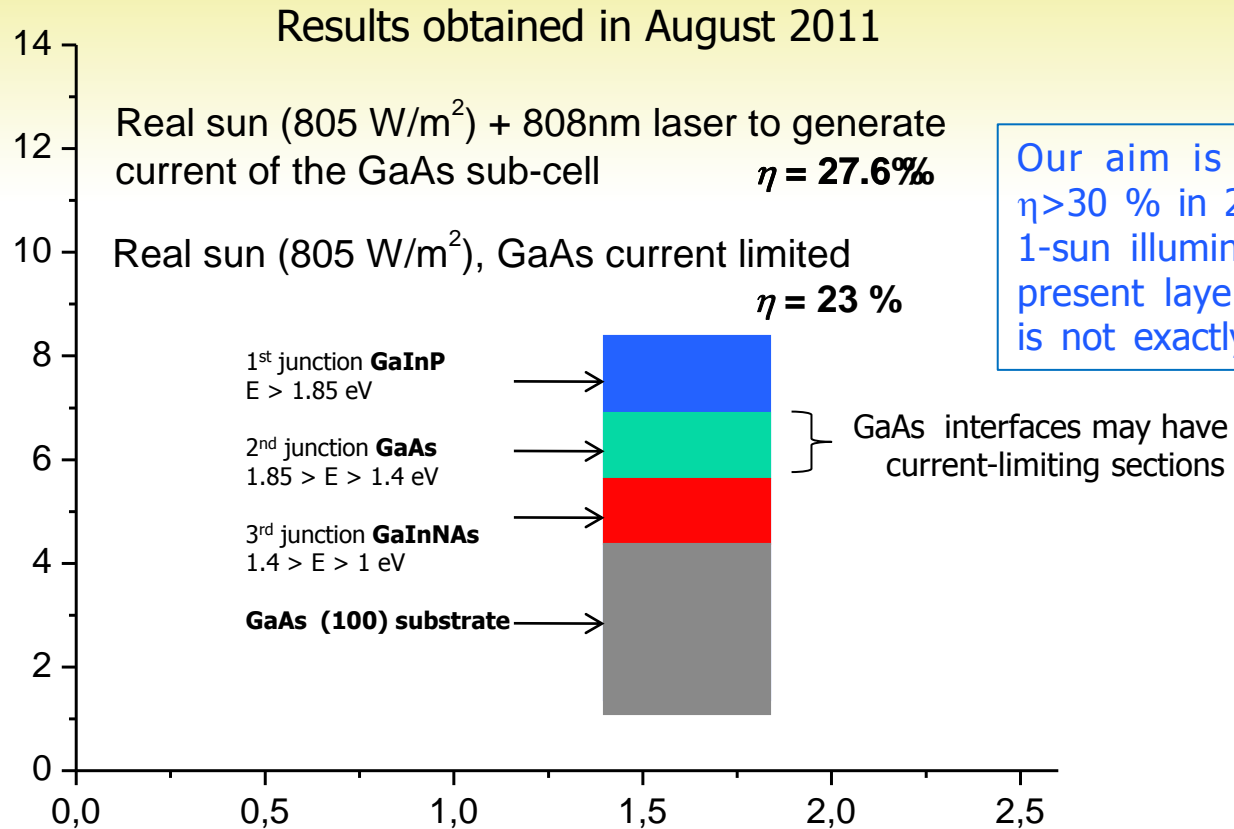
52% - 500 suns

First junction GaInP absorbs light $E > 1.85 \text{ eV}$
second junction GaAs absorbs light $1.85\text{eV} > E > 1.4\text{eV}$
third junction GaInNAs absorbs light $1.4\text{eV} > E > 1\text{eV}$
fourth junction Ge absorbs light $1\text{eV} > E > 0.67\text{eV}$
Ge substrate

4 junction

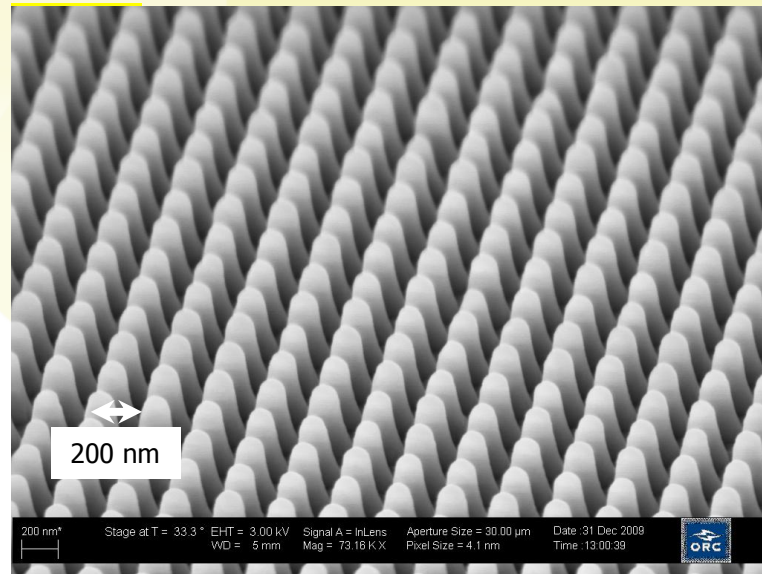
Theoretically, it is possible to obtain a 70-% efficiency with very many junctions. The highest efficiency obtained experimentally in US is 41.1 % for a 4-junction-cell under 1000 -sun illumination

# MBE-grown dilute nitride (InGaNAs) 3J-solar cells. Results under 1-sun light (in open air)

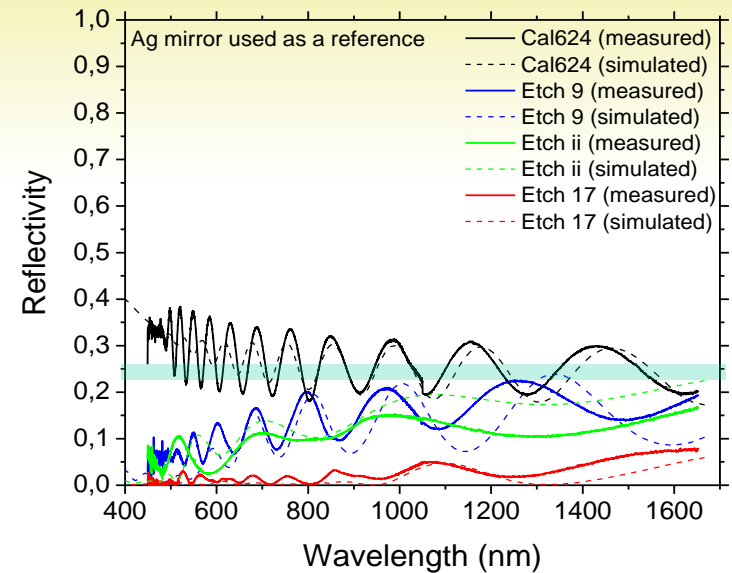


# Broadband anti-reflection coatings with nano-structures

Published in *Solar Energy Materials & Solar Cells*, Vol. 94, 2010, pp. 1845-1848



Antireflection **moth-eye** nano-structure at sub-wavelengths, etched on an AlInP top layer for a broad spectral-band absorption by the underneath layers, and for wide light incident angles. Back reflection: 2.5 % (theoretically 1.6 %)



Average back-reflection at 450 - 1650 nm  
Because NIL is a low-cost method, this structure is suitable for use in large-area devices (e.g., solar cells)

**NIL = Nano-imprint Lithography**

St. Petersburg, 15.10.2011

