

Business from technology



# Nanomaterials and Nanotechnology at VTT

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*VTT*

*15 November 2011*

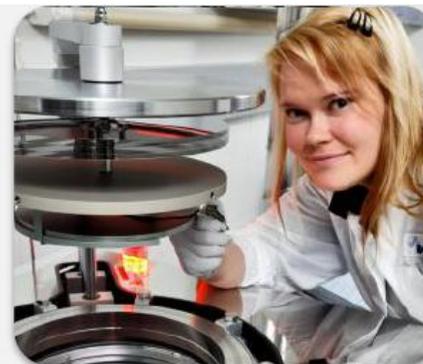
# VTT Technical Research Center of Finland (Valtion Teknillinen Tutkimuskeskus)

- **Founded in 1942**
- **VTT in 2011 is the largest multi-disciplinary applied research organization in Northern Europe**
- **Personnel 3167**
- **Turnover 292 M€ (2010)**



## Customer sectors

- Biotechnology, pharmaceutical and food industries
- Electronics
- Energy
- ICT
- Real estate and construction
- Machines and vehicles
- Services and logistics
- Forest industry
- Process industry and environment



## Focus areas of research

- Applied materials
- Bio- and chemical processes
- Energy
- Information and communication technologies
- Industrial systems management
- Microtechnologies and electronics
- Services and the built environment
- Business research



## VTT's operations

- Research and Development
- Strategic Research
- Business Solutions
- IP Business
- Group Services

## VTT's companies

- VTT Expert Services Ltd (incl. Labtium Ltd, Enas Ltd)
- VTT Ventures Ltd
- VTT International Ltd
- VTT Memsfab Ltd

# VTT's strategic research portfolio

## Addressing innovations, business, services and people

### Materials for breakthroughs

- functional materials and nanotechnology
- bio-based chemicals and precursors
- industrial biomaterials
- wood-fibre value chain

### Enabling electronics and photonics

- high-performance microsystems
- printed intelligence
- sensing solutions



### Low carbon technologies in energy

- efficient use of energy
- renewable energy sources
- nuclear energy, clean fossil energy
- energy systems, modelling for changes

### Eco-efficient intelligent built environment

- integrated design, production and use
- connected sustainable districts
- multimodal intelligent transport
- comfort, health, safety and accessibility

### Emancipation of data

- digital ubiquitous services
- cognitive communications systems, interoperability
- cloudy internet
- green ICT

### Industrial resource efficiency

- industrial biotechnology - green chemistry
- clean water, waste refinery
- resource efficient processes

### Technologies for health and wellbeing

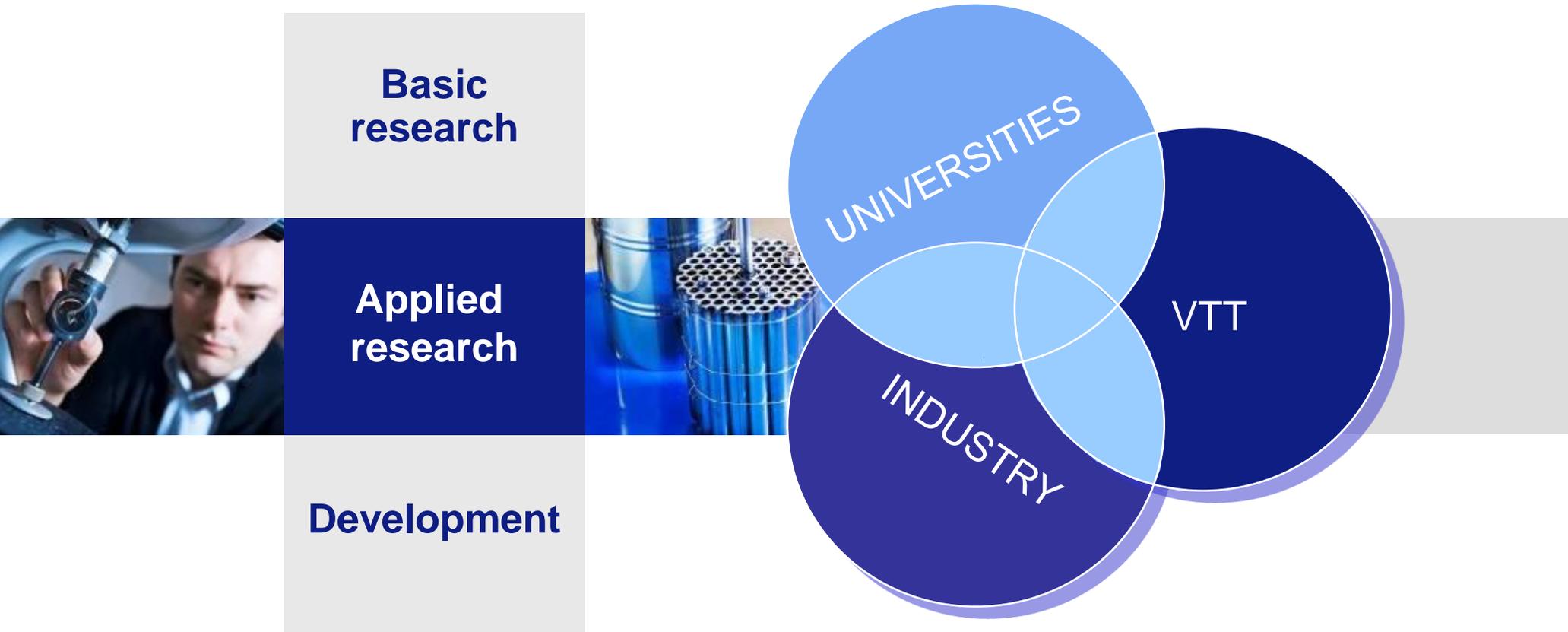
- healthier food solutions
- drug discovery
- molecular diagnostics
- ICT for health

### Agile industrial systems

- organisation and management of global manufacturing
- simulation based engineering
- eco-efficient machines
- human and organisational practices



## VTT's status as performer of R&D work



**300 Universities and Companies**

# VTT on map



# Micronova Research and Production infrastructure

## Guest companies:

**Advaplan, Aivon, Ajat, Beneq,  
Nokia Research Center, Picosun,  
Pixpolar, Vaisala, VTT Memsfab**

Large clean room VTT & Aalto University

Basic research, Process development

Device prototyping, Small Scale Production

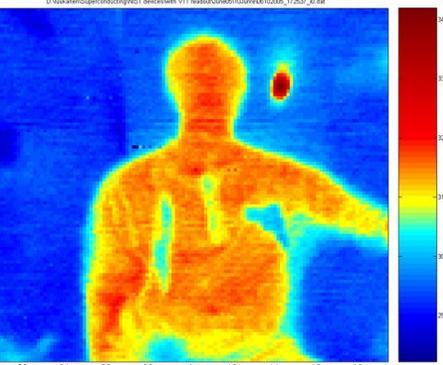
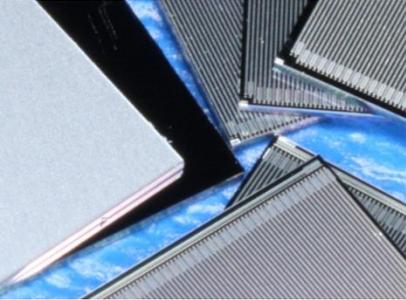
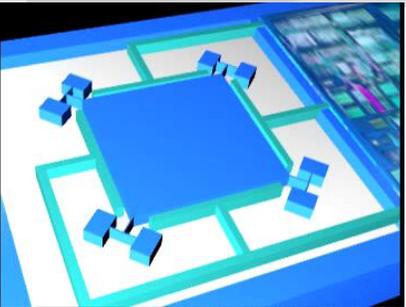
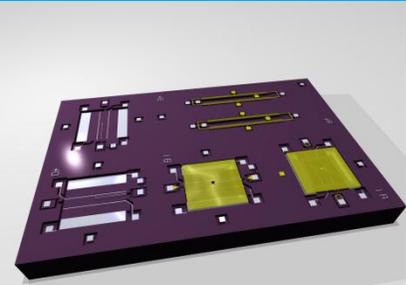
100mm & 150 mm silicon wafers



# Commercialization strategy

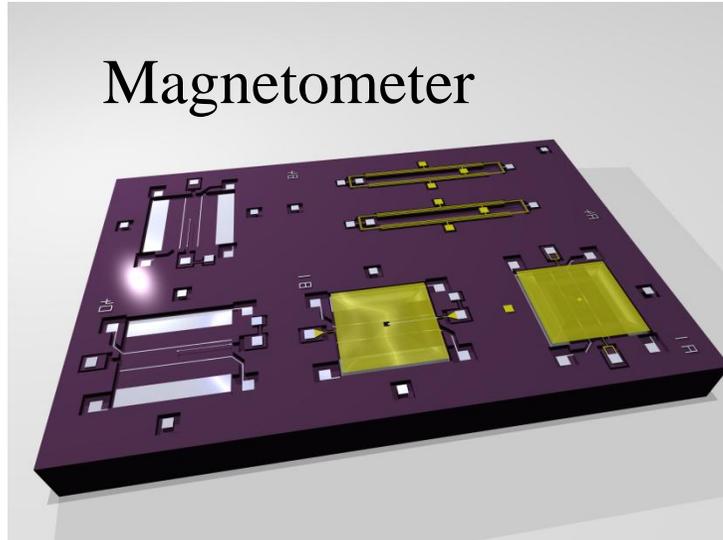
*(High Performance Microsystems Program)*

- Productized world-class-level offering (technology + IP)
- Three product development lines
  - *Sensors, Radiation Detectors, RF Modules,*  
*(~ 50 patents/patent applications)*
- Two alternative commercialization channels
  - Lisencing out  
(R&D contracts, technology transfer, IP lisencing)
  - Joint ventures (access to the relevant VTT IP through the VTT IP apport to the start-up company)
- Contract manufacturing of micro and nanoelectronic devices at VTT MEMSfab (founded Jan 2011)

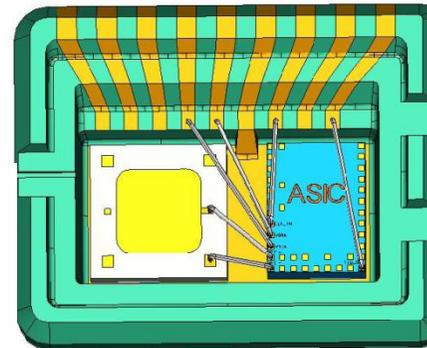
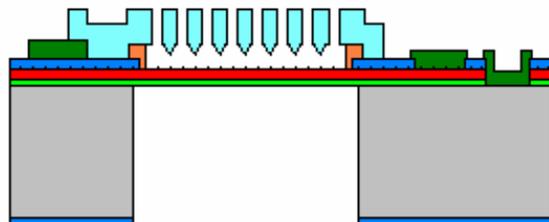


# Sensors

Inertial sensor



Pressure sensor



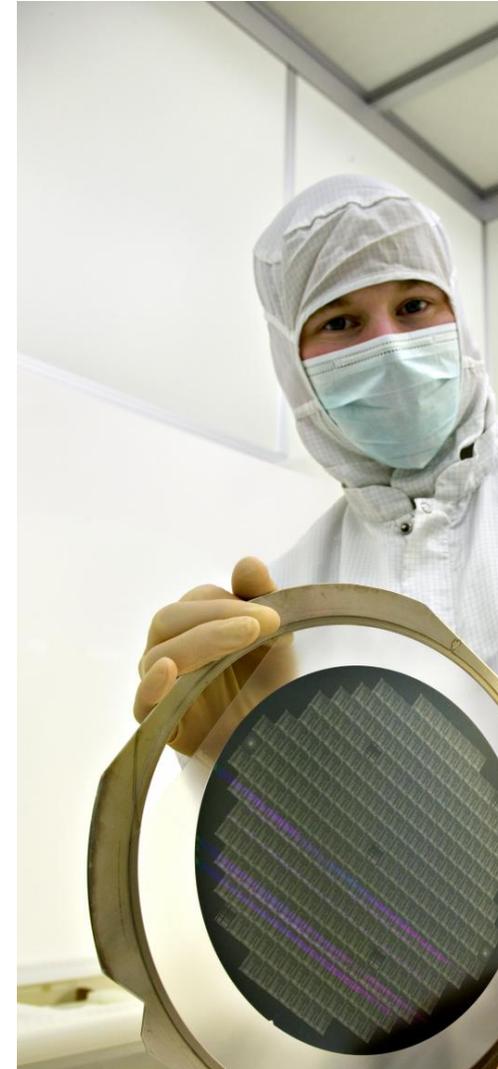
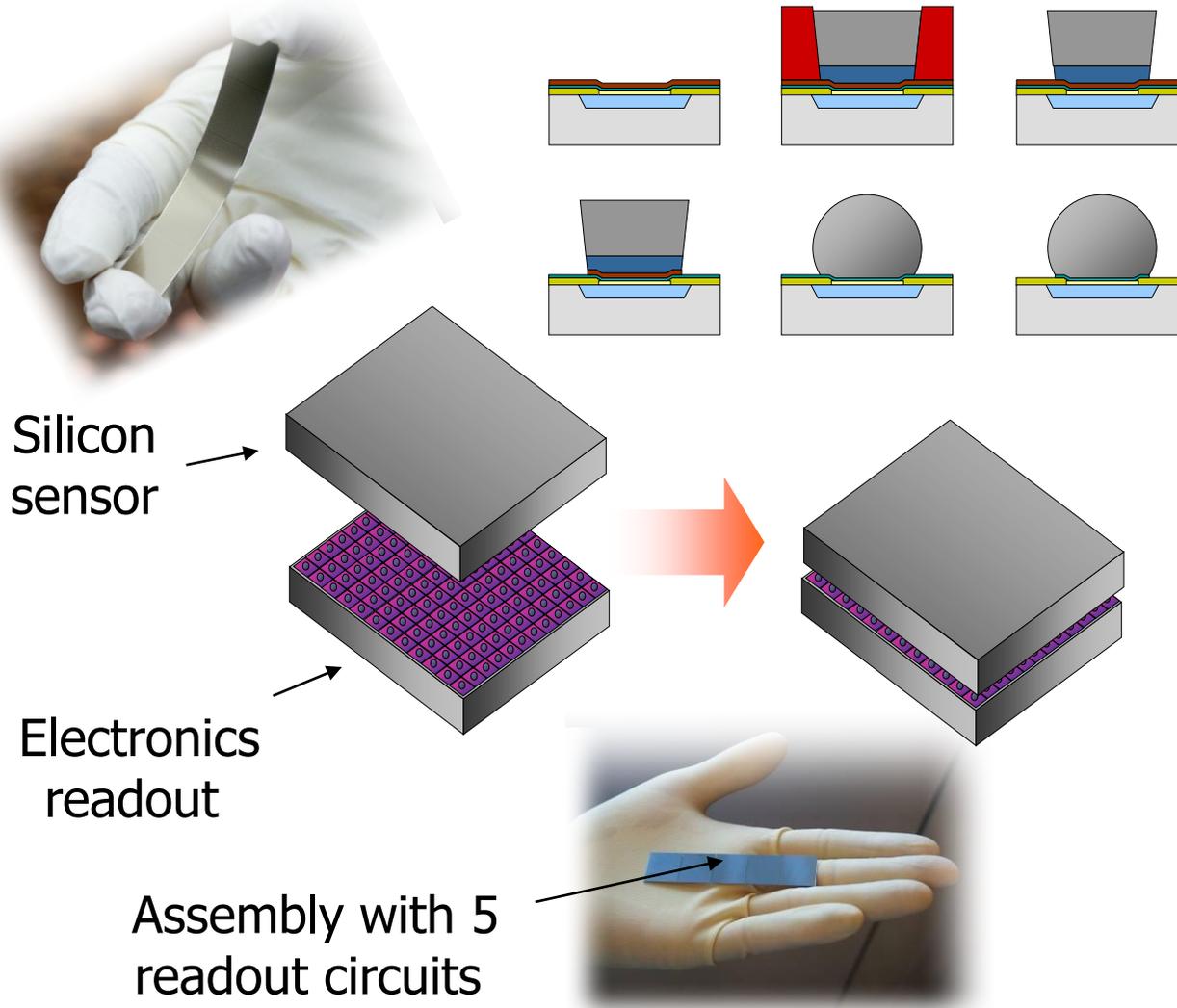
MEMS microphone



Microspectrometers

# Radiation Detectors (X-ray, CERN)

*Existing* VTT product: hybridization of detectors and their assembly on large surfaces



# RF Modules

## BAW filter technology

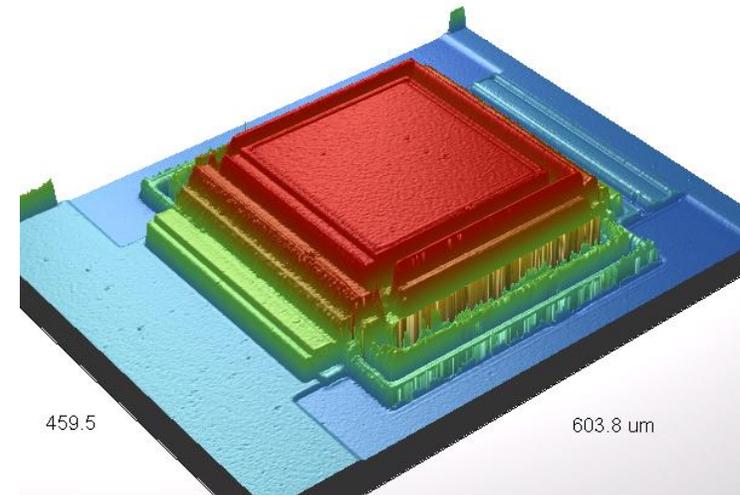
- Novel high-performance BAW filters

## Integrated passive device (IPD) platform

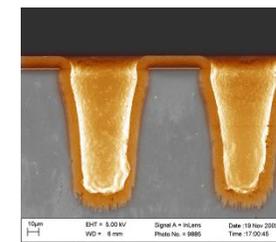
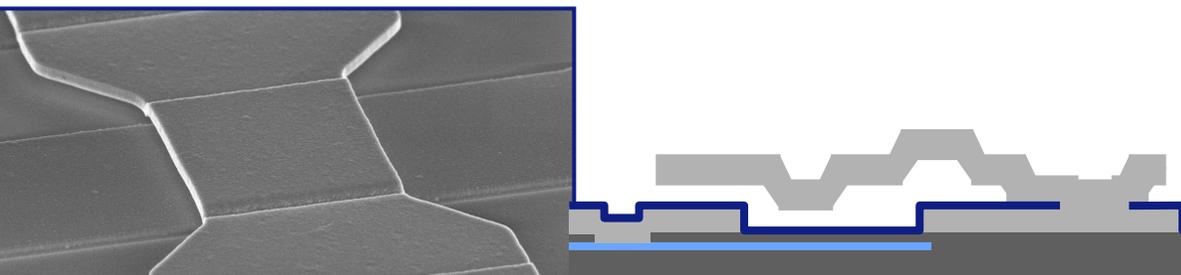
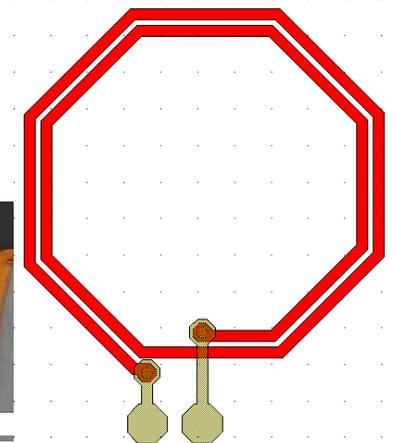
- Low-loss coils
- Metal-insulator-metal (MIM) condensators

## Custom specific integrated circuit technologies

- Competitive advantage on low RF losses or on high voltage levels
- LDMOS



977 $\mu$ m (25mils)



# Electrochemical double layer capacitors (EDLC)

## Need

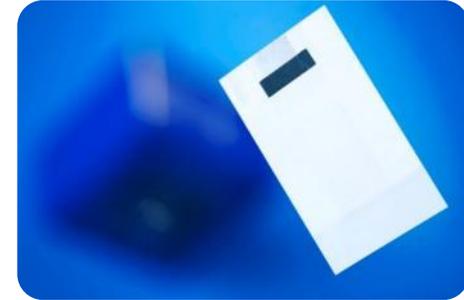
- EDLCs (=Supercapacitors) facilitate short term high power energy storage for electronic devices, hybrid electric vehicles, renewable power production and smart grids.
- The cost and performance of EDLCs should be further improved in order to open up new markets.

## Development steps

- Cylindrical EDLCs with activated carbon and organic electrolyte.
- Printed, disposable EDLCs with aqueous electrolyte.
- Hybrid capacitors with improved performance.
- Ionic liquid electrolytes.
- Large scale manufacturing by printing techniques.
- Application in industrial vehicles and buses.

## Results $\geq 50$ F cylindrical cells.

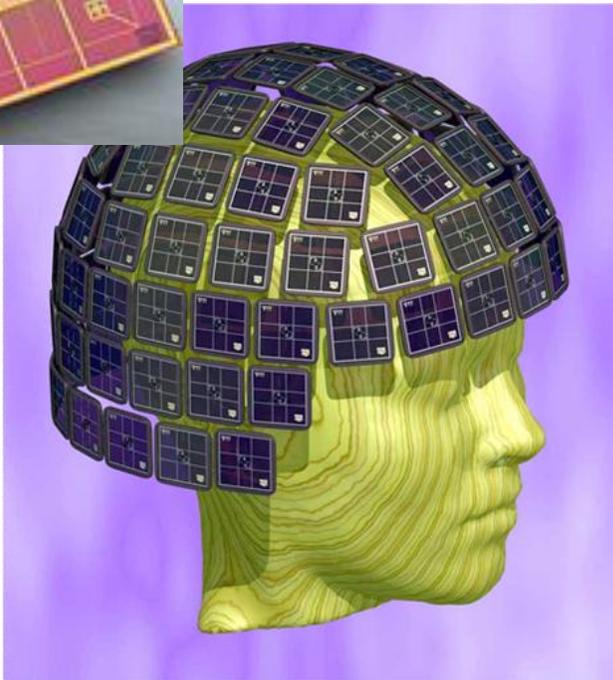
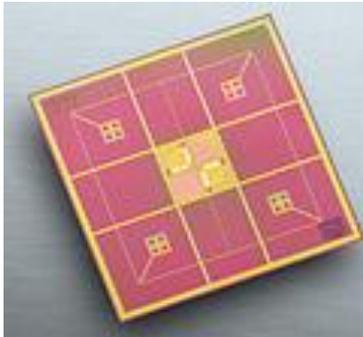
- Printed EDLC integrated with a disposable bio battery.
- Fuel cell – battery – EDLC triple hybrid forklift.



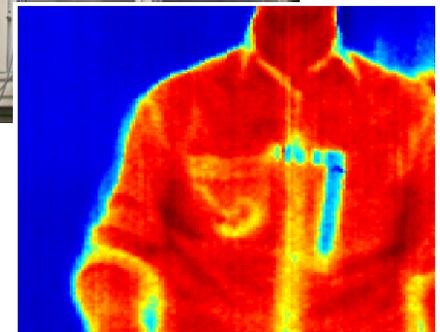
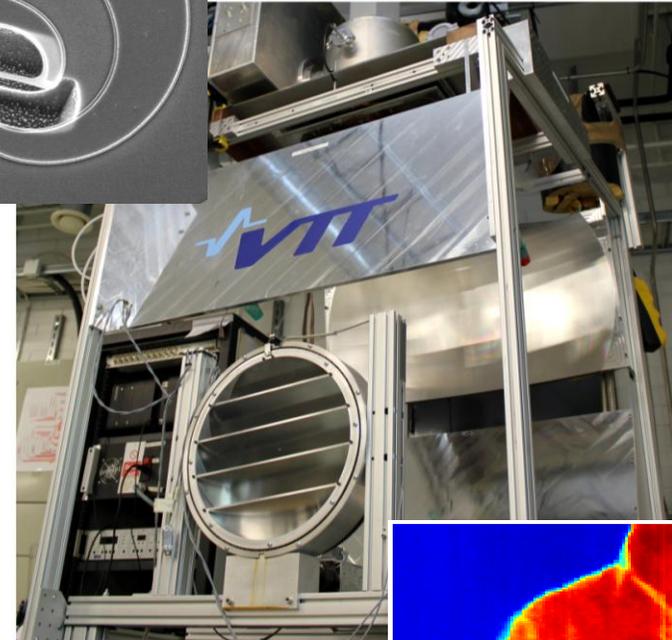
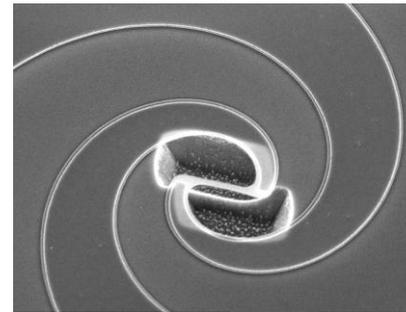
# Cryogenic (4K) sensors and systems

*Superconducting SQUID  
magnetometer sensors*

**MEG human brain scanners**



*Superconducting bolometers  
passive THz imaging systems*



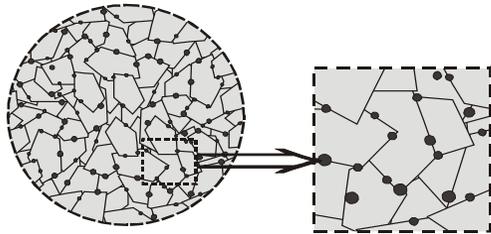
Coatings for extreme conditions

# Utilizing nanostructures in thermal spraying - Ceramic coatings

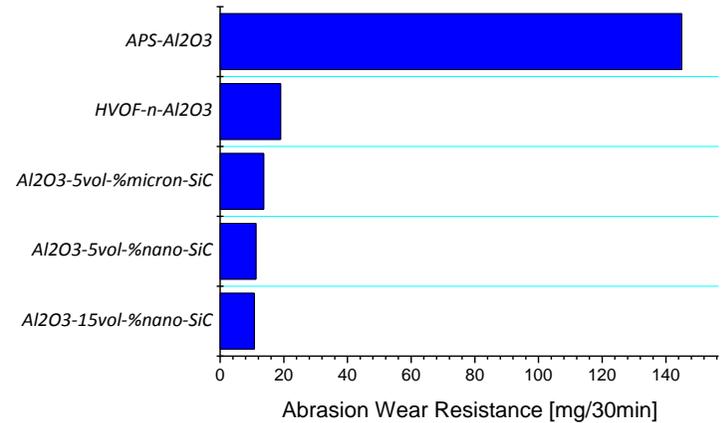
Nano Ceramic powders

HVOF spraying

Improved strength, toughness and hardness and tailored wear performance

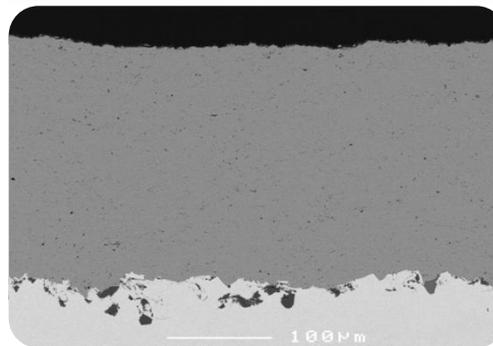
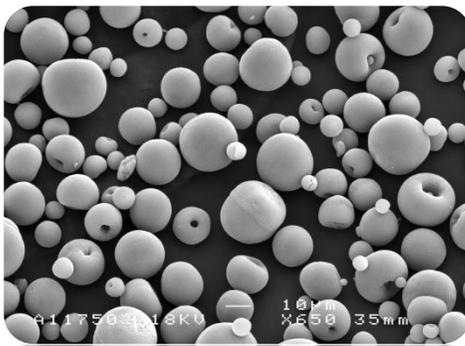


Praxair HV 2000



Improved abrasion wear performance by using nano SiC addition on Al<sub>2</sub>O<sub>3</sub>

Dispersion strengthened ceramics



HVOF sprayed Al<sub>2</sub>O<sub>3</sub>-ceramic coating

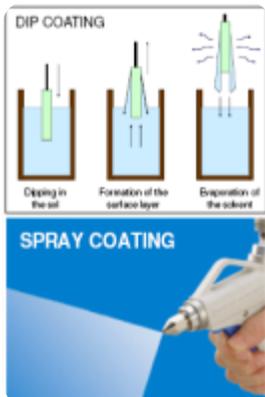
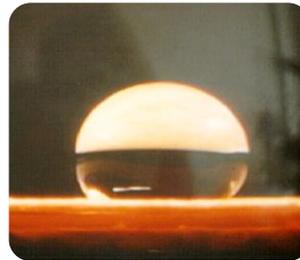
Nano oxide-oxide composite powder composition enabling amorphous coating structure

## Sol-gel coatings

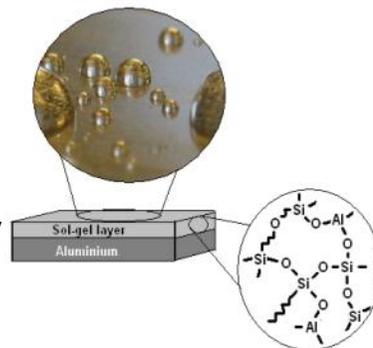
Coatings that are made by sol-gel technology are often thin and transparent. Typically the thickness ranges from 100 nm up to some micrometers. Coating does not necessarily change the appearance of the surface but gives some functionality.

### Materials that can be coated:

- Metals
- Ceramics
- Glass
- Plastics
- Wood
- Painted surfaces ...



Thermal or UV  
Curing



### Functionality that can be achieved:

- Easy-to-clean
- Abrasion and scratch resistance
- Corrosion protection
- Barrier and moisture control
- Modification of surface free energy
- Photocatalytical
- Hygienic coating ...



## VTT's focus areas in plastics R&D

### Plastic nanocomposites

- Enhanced performance of plastics
- Energy efficiency and environmental sustainability
- Biobased, biodegradable plastic solutions

### Joining of plastics and embedded intelligence

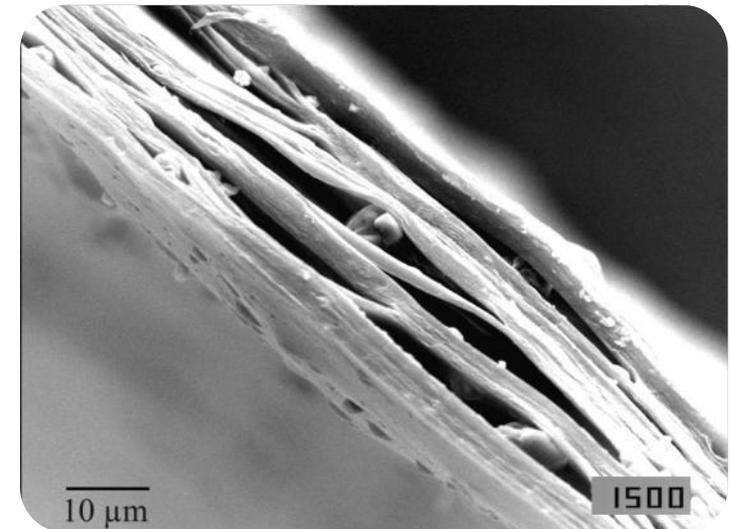
- Thermal management and adhesion
- Integrated structures
- Barrier films and encapsulation

### Polymers with active functionality

- Actuators
- Sensors

### Plastics processing

- Performance
- Feasibility



SEM micrograph of PP/CaCO<sub>3</sub> film

# Customers and partnerships in the HPM programme



**Thank you for your attention!**  
**We are open for discussions**



## Contact information:

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## Contract manufacturing of micro and nanoelectronic devices (founded Jan 2011)

[www.vttmemsfab.com](http://www.vttmemsfab.com)

- VTT Memsfab Ltd. carries out commercial production of microelectromechanical systems (MEMS) and other micro and nanoelectronic devices
- The company offers versatile contract manufacturing services based on extensive technical expertise and unique equipment environment

# Oxygen catalysts for PEM fuel cells and electrolyzers

## Need

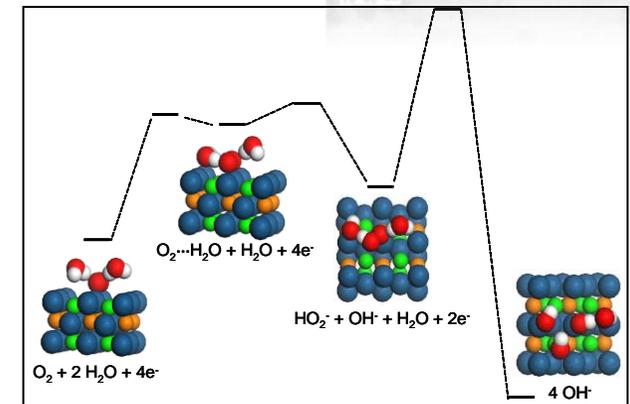
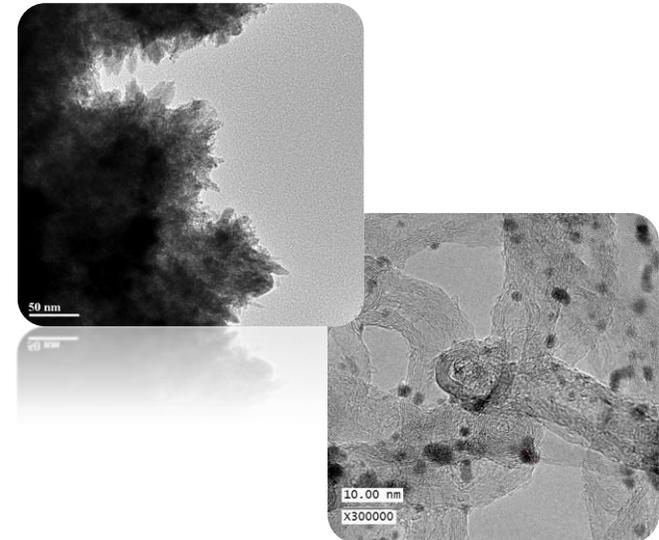
- Improved oxygen catalysts are needed in order to improve the durability and to reduce the cost of PEM fuel cells and water electrolyzers.
- Synthesis of Pt and mixed metal oxide nanoparticles for high electrochemical surface area.
- Partial replacement of Pt and Ir by alloying with cheaper metals, e.g. Co, Ni, Cr, Mn, Sn.

## Development steps

- Molecular modelling of the different binary and tertiary Pt alloys and Ir based mixed oxides.
- Replacement of carbon black (CB) by carbon nano tubes (CNT) and fibres (CNF) as catalyst support.
- Analysis of catalyst performance and degradation mechanisms.

## Results

- Synthesis of Pt on CNT and CNF.
- Improved durability of the Pt/CNF catalyst over Pt/CB.
- Synthesis of  $\text{Ir}_x\text{Ru}_y\text{O}_z$  mixed oxide nanoparticles



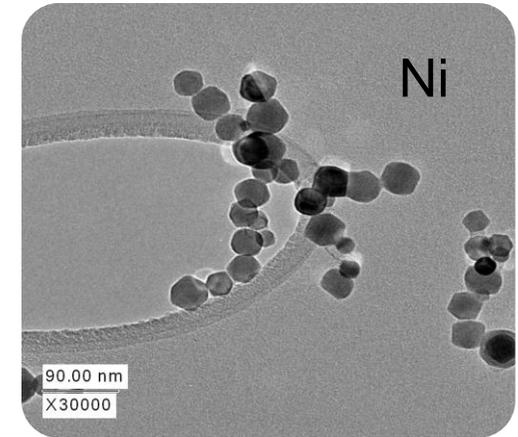
# Synthesis and coating of metallic nanoparticles

## HCl-flame reactor

- Patent no. WO 0714445A
- Metal nanoparticle synthesis based on hydrogen reduction of gaseous metal-chlorides
- In situ graphene and Cu coatings
- Patent FI20096317A and FI20105126A

## iNucleation

- Metallic nanoparticle production by induction heating
- Gas phase coating of metallic nanoparticles by e.g. organic compounds (L-Leucine and PAA).
- Patent appl. FI20096162





**VTT creates business from  
technology**